



401 South Grand Ave., Santa Ana, CA 92705 USA
Tel: 714-550-6070 Fax: 714-550-9661 www.twobros.com

Mfg: Suzuki Make: SV650
Year: 2003
Product: Slip-On Exhaust System



Parts List

Qty.	Description	Part Number
1	Canister (slip-on, right exit)	Varies
1	Canister Clamp	Varies
1	Stainless Steel S-Bend	-
	Standard Mount	005-10104T
2	80mm Springs	005-S80
1	T-Bolt Clamp (27-65MSH)	005-27-65MSH
1	Packet of Hi-Temp Sealant	031-P22072
2	TBR Stickers	015-10197

Care & Cleaning / Warranty

Care & Cleaning

Keep system free of dirt and moisture. Store in a cool, dry place. For cleaning use a mild spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

Stainless Header System: Polished stainless steel pipes will turn a light golden hue after a few heat cycles, this is a normal characteristic of high quality stainless steel.

Chrome Header System: Chromed header tubing will turn blue close to the exhaust ports, this is normal. To prevent corrosion you must keep the header pipes clean.

Carbon Fiber & X-Metal Mufflers: X-Metal CF canisters will shift color from their original silver color to an amber color after a few heat cycles, similar to the way our stainless steel headers shift color. Always make sure the fiber-glass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the Carbon Fiber / X-Metal CF sleeve. TBR sells repack kits (TBR part # 005-10038) that include new rivets and repack material as well as a drill bit (#30), making it easy to do yourself. Also, NEVER dyno test your bike with carbon fiber mufflers installed - the intense heat and lack of cooling air can quickly cause the CF material to burn. Two Brothers Racing does not provide a warranty for burned carbon fiber.

Aluminum Mufflers: Use an aluminum or mag wheel polish such as Mother's to restore the bright finish to factory spec.

Warranty

Two Brothers Racing products are intended for closed course competition purposes only, and therefore are sold "as is" without warranty. Two Brothers Racing specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products or parts.

IMPORTANT - PLEASE READ CAREFULLY

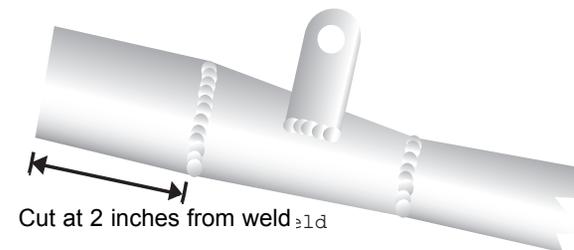
We recommend that this performance exhaust system be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this exhaust system, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Also, make sure the bike is secure on the sidestand or ideally a rear service stand during installation. Be sure to save all stock exhaust components for possible use later.

Installation Instructions

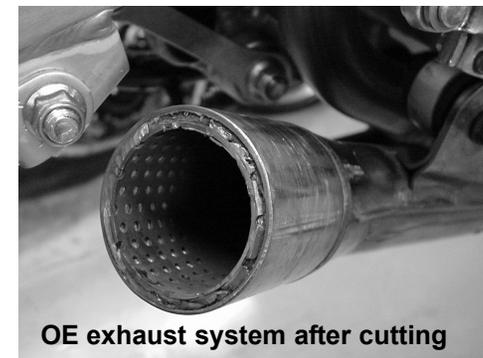
1. Make sure the bike is completely cool before starting the installation. Make sure the bike is secure on the sidestand or ideally a rear service stand.
2. Loosen the canister hardware at the passenger footpeg bracket. **Do not remove yet.**
3. With your Sawzall or a simple hacksaw, cut the stock header pipe perpendicularly, 2 inches from the rear weld on the pipe. See photo and diagram. Remove stock muffler. Be sure to remove any sharp edges from the cut edge.
4. Place a bead of hi-temp sealant on the outside edge of the header that goes into the s-bend. Using the supplied T-Bolt clamp install the s-bend onto the end of the headers. **Leave loose for now.** Wipe off the excess sealant that will squeeze out.
5. Place a bead of the hi-temp sealant on the outside edge of the s-bend that goes into the canister. Slide the TBR canister onto the end of the s-bend. Wipe off the excess sealant that will squeeze out.
6. Carefully slide the canister clamp over the canister. (**Note:** The stainless steel canister clamp and the name badge on the canister come from the factory with a clear plastic protective film. Please remove this film before operation.) You may need to twist and turn the s-bend a little to get it in the right place. Locate both tabs of the canister clamp on the outside of the passenger footpeg. Use the stock hardware to secure it. **Leave loose for now.**
7. Make sure everything is aligned and tighten all hardware starting at the front of the bike and working your way backward. Affix the springs.
8. Before you run the bike, clean off all fingerprints and dirt, as any oily residue will etch the metal and become somewhat permanent when the system gets hot. Run the bike and enjoy. It is normal for some white smoke to appear the first time you start the bike. This is packing/manufacturing oil from inside the pipe burning off. Check for gaps or leaks. If you find a leak, a little high temperature silicon sealant should fix it. After 50 to 100 miles, recheck all

fasteners for tightness.

Cutting Location Detail



Cut at 2 inches from weld



OE exhaust system after cutting

Canister Clamp Detail

