



DR650SE Expedition Rack System Installation Instructions PN# 1510-0147

Remove the seat and both side panels.

Disconnect the turn indicator wires from harness located on each side.

Remove original grab rail mount bolts and original bolt on the rear fender.

Grab rails are **not** reused

Remove rear turn indicators from the grab handles and the helmet lock from the frame.

Remove the passenger foot peg mounts on each side.

Position rack over rear fender. Using **provided** bolts and washers, install at the original front grab handle mount position. **Do not tighten** at this time.



Start the rear fender bolt with washer. The DR 650 uses a single bolt at this mount. There is a spacer that should be installed between the rack and fender (3 stacked washers).

Additional support can be gained by drilling 2 additional mounting holes thru the rear fender in the outer positions of the rear rack bracket. (**additional hardware required**).

Install the front side support mounts to the rear foot peg area using **original** hardware and to the side portions of the rack system with hardware **provided**. Start all hardware. Do not tighten.

Install rear foot pegs in lower set of bracket holes using hardware **provided**.



Install rear support around the back. **Locates** between the tail light and the top of the license plate. Use hardware **provided**. **Do not tighten**.



Tighten all hardware starting with the seat mount bolts, rear fender bolts, front side support bolts, and then the rear support bolts.

Install rear turn indicators in brackets at rear of the rack.
Reconnect wires. Be sure to **test** the turn indicators
Install the helmet lock to bracket on the left side of the rack.



Re tighten all hardware after 100 miles.
Use your own judgment when loading your motorcycle. Limits may depend on rider experience, speed, terrain to be covered and weather conditions



If you have any problems Please contact: T C I Products

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