F650/800GS Expedition Rack Installation Instructions
PN# 1510-0177

Remove the seat. Remove the 2 plastic covers from the rear grab handle.

Remove 2 screws from the rear of the handle. Remove 2 torx screws at the rear of the tail section. Remove 2 screws from grab handle located under the seat. Remove the grab handle.

Remove the black plastic tail cover. Remove the cable ties on each side that hold the turn indicator wires. The wires do not need to be disconnected. Remove the screws at the rear turn indicators. Gently pull the indicators to extend the wires.

Reposition the original black plastic cover in place.

Re install the grab handle using only the original bolts under the seat.

There are 4 spacers for under the rack. 2 at the rear and 2 that install at the rear of the grab handle.

Position the rack over the rear section using bolts and washers provided. Do not tighten at this time.

Install the rear turn indicators on the tabs located at the rear of the rack with the hardware provided. Tighten securely.

Position the front side supports at the rack with hardware provided.
The support connects to the factory frame holes with hardware provided.

Install the rear cross brace with the hardware provided

Tighten all hardware at this time. Start with the front mount bolts, then the rear mount bolts, front lower supports at the frame, front lower supports at the rack and last the rear cross support bolts.
Reinstall the seat.

See separate instructions for mounting cases to the brackets.

.Use your own judgment when loading your motorcycle. Limits may depend on rider experience, speed, terrain to be covered and weather conditions.

Any problems, please contact T C I Products 11-29-10